Work Order ID anuary-15-14 1:17:37	Page 1
tem ID: D3595 Revision ID: tem Name: Rubber	S1* S2*
Start Date: 1/15/1 Required Date: 1/31/1	
Reference: Approvals: Proce QC:	31 * 3 2*
Sequence ID/ Work Center ID	Insp. Stamp
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D3595	
100 Waterjet FLOW CNC Waterjet	JM14-02-21
*110 *11 0 * QC	Jm14-02-21
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Quality Control

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		Marks/Ch	-			Drill Holes		Off-set			-				
		Turning S				Finish		4	Calibration		-				
		Wave/Tw	ist in Tul	oe		Fit/Function		Out of	Sequence						

Work Order ID 111538 *111538* January-15-14 1:17:38 PM Accept Item ID: D3595-063-450 *N900040100* Setup Start **Revision ID:** Stop **Item Name: Rubber Cushion** *20* **Start Date:** 1/15/14 **Start Qty: 20.00 Cust Item ID:** Req'd Qty: 20.00 Required Date: 1/31/14 *20* **Customer:** Reference: Run Start **Approvals:** Process Plan: Date: **Tooling:** Date: Stop QC: Date: SPC (Y/N): Date: Reject Reject Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept **Work Center ID Description** Qty Qty Number

Run Hours

Packaging

Packaging

130

130

140

QC21- Final Inspection - Work Order Release

Memo

Identify as per dwg & Stock Location: Cross Stube

0.00

0.00

0.00

140 QC

Memo

0.00

Quality Control

Code

70

Page 2

Insp. Stamp

DQA:			Date:			WORK ORDER NON	~								
QA Closed:			Date:			WORK ORDER NON-	-CC	JNFOI	RIVIAINCE / UI		Worl	k Order up	date only	AEROSPACE	
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	Wave/Twist in Tube			oe	Fit/Function	1	JOut of	Sequence							

Jahuary-15-14 1:17:37 PM

Work Order ID:

111538

Parent Item:

D3595-063-450

Parent Item Name:

Rubber Cushion

Start Date: 1/15/14

Required Date: 1/31/14

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125 NEOPRENE SHEET 0.12:	5	Purchased	No			100	sf	746.9344	0.0196	0.412637		Im	.14-02-2

Location	<u>on</u>	Loc Qty	Loc Code	
MAT05	52	746.9344		
	115916	131.1044		
	94539	615.83		94539

DQA:		· · · · · · · · · · · · · · · · · · ·	Date:										TRACT
						WORK ORDER NON	-CC	ONFO	RMANCE / UPDATE				AEROSPACE
QA Closed:			Date:							W	ork Order up	date only	
Work Orde	ır.					DISPOSITION			AGAIN	ST DE	PARTMENT	/PROCESS	
WOIR OIGE	-					Rework	1		Skid-tube Crosstu	be	1	Water Jet	Engineering
Part N	lo.				-	Scrap	1		Machining Small F		Pro	d. Eng. Coor.	Quality
	•					Use-as-is	1		noforming Finish	1-	=	re/Packaging	Other
NCR N	lo.					Suspected Unapproved]		Large Fab Compos	- ⊢]	Supplier	
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	_	Cracks	or concer	ILIIC	\vdash	Broken/Damage/Defect	\vdash	Hardwa	aro.	⊢	Part Incorre	<u> </u>	Temperature/Cure
	-	Crimp/Kir	sk/Pinnla	/M2va	\vdash	Burrs	\vdash	4	tion Incomplete/Unqualified	-	Part Lost/M	⊢	Weld
		Cuffs	ik) vibbie	/ wave		Contamination	\vdash	4 `	tions Incomplete/Unclear	H	Part Moved	1331116	Wrong Stock Pulled
9	-	Crushing			-	Countersink	\vdash	4	gned/off center	<u> </u>	Positioned V	L Vrong	
	-	Heat Trea	nt		\vdash	Cut Too Short	-	Mislab	-	\vdash	Power Loss/		Other
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		Marks/Ch	•			Drill Holes		Off-set					
		Turning S				Finish		4	Calibration				
		Wave/Tw				Fit/Function		-	Sequence				

DART AEROSPACE LTD	Work Order:	111538
Description: Rubber Cushion	Part Number:	D3595-063-450
Inspection Dwg: D3595 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.63	+/-0.030	6.63	-		U	Jamos
4.50	+/-0.030	4.500	_			
0.125	+/-0.010	6.63° 9.75° 0.175°	•		U	
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		.1** *				

Measured by:	Im	Audited by:	Mm	Prototype Approval:	N/A
Date:	14-02-21	Date:	14.02.24	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	08.01.23	New Issue	KJ/EC/DD	N. D.

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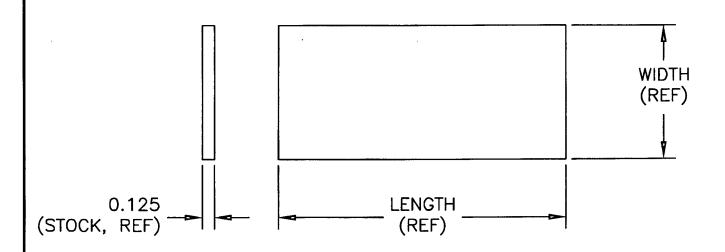
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CHEC	KED	APPROVED //	DRAWING NO.		REV. A
	4	- tt	D3595	SHEET	1 OF 1
DATE	······	<u> </u>	TITLE		SCALE
07.0	02.07		RUBBER CUSHION		NTS
A		07.02.07	NEW ISSUE		



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION WIDTH LENGTH

111538 14-01-16

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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